



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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007146

D350-607-541
Job Sheet 186842



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-607 REV E SHEET 22 IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		12/27/18	0.00	0.00	Start Up Stores/Pkg-2			DEC 20 2018
110	Packaging	1 pcs		12/27/18	0.00	0.00	Packaging1-3			DEC 20 2018
120	QC	1 pcs		12/27/18	0.00	0.00	QC4			DAS 69 9-89
130	Packaging	1 pcs		12/27/18	0.00	0.00	Packaging3-1			DAS 46 9-89
135	DC	1 pcs		12/27/18	0.00	0.00	DC			DEC 31 2018
140	QC21-FG	1 Ea		12/27/18	0.00	0.00	QC21			DEC 31 2018

Part Op 130 - Package as per PPPD350-607-541

Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-607-541 CHG008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5103954
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5115326
AN4C15	BOLT	1 Ea (1 ea)	90-Start up Operation	5115600
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5034617
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5136047
D4086-200	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5112504
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5130557
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5130987
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5135962
D4917-300	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5115449
MS17984-C413	Quick Release Pin	1 pcs (1 ea)		5127333

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	Effective :	MRB (QSI042) Approval
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Description Work Order Deviation

DART Aerospace Ltd. 1270 Aberdeen Street Haverhill, MA 01830 TEL: 978 632-5200 Email: sales@dartaero.com www.dartaero.com		By _____ Supervisor _____ Coordinator _____ Date _____
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Root Cause		Pressure/Force		Wrong Dimensions	
Environment	☐	No Re-verification	☐	Wrong	☐
Design	☐	Operator	☐	Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Per tolerance	☐
Equip/Tooling	☐	Supplier	☐	Direct	☐
Handling/Pre	☐	Training	☐	Missing	☐
Material	☐	Use for Testing	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Finish	☐
LOA	☐	Product Improvement	☐	Misread	☐
Substation	☐	Process Improvement	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐		
Misidentified	☐	Past Due	☐		
		OTHER :			

MS21042L4 Nut

MS24665-151 Cotter Pin

NAS1149C0463R Washer

NAS1149F0432P Washer

NAS1515H4L Washer

D4085-3 Placard

D350-607-511 AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

D4030-041 Long Basket Assembly (350)

6 Ea (6 ea) 90-Start up Operation

1 Ea (1 ea) 90-Start up Operation

3 Ea (3 ea) 90-Start up Operation

12 Ea (12 ea) 90-Start up Operation

2 Ea (2 ea) 90-Start up Operation

1 Ea (1 ea) 90-Start up Operation

1 Ea (1 ea) 110-Packaging

1 Ea (1 ea) 110-Packaging

5112430

5053951

5104373

5123456

5044189

5130440

5126720

5140875

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	80	0
	AN4-13A	6	950	0
	AN4C15	1	71	0
	D2690-6	1	5	0
	D3912-041	1	15	0
	D4085-3	1	17	0
	D4086-200	1	23	0
	D4150-041	1	10	0
	D4151-041	1	10	0
	D4151-043	1	4	0
	D4917-300	1	18	0
	MS17984-C413	1	34	0
	MS21042L4	6	2,366	0
	MS24665-151	1	115	0
	NAS1149C0463R	3	485	0
	NAS1149F0432P	12	668	0
	NAS1515H4L	2	175	0
110-Packaging	D350-607-511	1	8	0
	D4030-041	1	1	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
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				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
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